

31

DART AEROSPACE LTD	Work Order:	19337
Description: Saddle Kit	Part Number:	K10003
	Qty:	8
		Page 1 of 1

Step	Location	Procedure	By	Date	Qty																																																																																
1	DC	Issue Traveller	KJ	03.06.16	8																																																																																
2	DC	Photocopy bluefile and type labels per PPP K10003 CHG004 FOR D205-634-0119 D204-635-011	KJ	03.07.11	8																																																																																
3	ST	Pick: <table border="1"> <thead> <tr> <th>Qty</th> <th>Part Number</th> <th>Description</th> <th>Batch</th> </tr> </thead> <tbody> <tr><td>24</td><td>D2570</td><td>Bushing B19344</td><td>B18030-B18841</td></tr> <tr><td>1</td><td>D2571</td><td>Saddle B19448</td><td>B19358</td></tr> <tr><td>1</td><td>D2572</td><td>Saddle B19448</td><td>B19358</td></tr> <tr><td>1</td><td>D2573</td><td>Saddle</td><td>B19353</td></tr> <tr><td>1</td><td>D2574</td><td>Saddle</td><td>B19353</td></tr> <tr><td>1</td><td>D2736-1</td><td>Bracket</td><td>B16727</td></tr> <tr><td>1</td><td>D2736-3</td><td>Bracket</td><td>B16871</td></tr> <tr><td>4</td><td>D2747</td><td>Socket Head Set Screw</td><td>B8033</td></tr> <tr><td>2</td><td>D2876</td><td>Spacer</td><td>B16077</td></tr> <tr><td>2</td><td>D2877</td><td>Spacer</td><td>B16925</td></tr> <tr><td>1</td><td>D2968-041</td><td>Tow Ring B17865</td><td>B19008-B18175</td></tr> <tr><td>16</td><td>AN4-6A</td><td>Bolt</td><td>M11931</td></tr> <tr><td>4</td><td>AN4-46A</td><td>Bolt</td><td>M1187</td></tr> <tr><td>8</td><td>AN4-51A</td><td>Bolt - M12231</td><td>M9765</td></tr> <tr><td>8</td><td>AN6-12A</td><td>Bolt - M12963</td><td>M10768</td></tr> <tr><td>32</td><td>AN960JD416</td><td>Washer</td><td>M12749</td></tr> <tr><td>8</td><td>AN960JD616</td><td>Washer</td><td>M132105</td></tr> <tr><td>1</td><td>AN970-4</td><td>Washer M12963</td><td>M12655</td></tr> <tr><td>29</td><td>MS21042L4</td><td>Nut (or MS21042-4)</td><td>M121020</td></tr> </tbody> </table>	Qty	Part Number	Description	Batch	24	D2570	Bushing B19344	B18030-B18841	1	D2571	Saddle B19448	B19358	1	D2572	Saddle B19448	B19358	1	D2573	Saddle	B19353	1	D2574	Saddle	B19353	1	D2736-1	Bracket	B16727	1	D2736-3	Bracket	B16871	4	D2747	Socket Head Set Screw	B8033	2	D2876	Spacer	B16077	2	D2877	Spacer	B16925	1	D2968-041	Tow Ring B17865	B19008-B18175	16	AN4-6A	Bolt	M11931	4	AN4-46A	Bolt	M1187	8	AN4-51A	Bolt - M12231	M9765	8	AN6-12A	Bolt - M12963	M10768	32	AN960JD416	Washer	M12749	8	AN960JD616	Washer	M132105	1	AN970-4	Washer M12963	M12655	29	MS21042L4	Nut (or MS21042-4)	M121020	AB	03.06.21	8
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4	QC4	Inspect 100% kit for completeness on the W/O	SB	03/08/21	8																																																																																
5	PK	Pack per PPP K10003	SB	03/08/21	8																																																																																
6	AC	Cost / part: 533.90	SB	03/08/22	8																																																																																
7	DC	Close W/O 533.02 Inspection Level 21	AB	03.08.22	-																																																																																

Rev	Date	Change	Revised By	Approved
D	00.06.26	Added revisions per new dwg K10003 rev.A (ECN 296)	EC	
E	00.11.09	Added AN960JD1016 and D2707-041 to the pick list	EC	
F	01.09.24	Removed paper work and labels.	SM	
G	01.11.29	Added paper work and labels	SM	
H	02.04.11	Added D2968-041 tow ring Change 002	NG	
I	03.01.16	Reformat: Incorporated D205-641-011	KJ/RF	AB

RELEASED
03.01.16 AB

Work Order:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Manuf / Design Mgr	Approval QC Inspector

NCR		WORK ORDER NON-CONFORMANCE							
DATE	STEP	Description of NC section A	Corrective Action Section B			Sign & Date	Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial						

PAR#: _____ Fault Category: _____ DQA: _____ Date: _____

NOTE: Date & initial all entries
H:\Admin-QA\ISO\forms\w\oncB.doc

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
HawkesburyJun 16, 2003
02:15 pm

Work Order No : 0019337
 Project Name : *K10003
 Project For : WK331
 Work Order Type : Main
 Main WO Number :
 House Part Number : *K10003
 Description : D205-634-011 Saddle Kit
 Manufactured : Yes
 Amount Req'd : 8
 Amount Done : 0
 Start Date : 06-16-03
 Est Finish Date : 07-30-03
 Act Finish Date :
 Drawings Reqd : No
 Ok for Approval :
 Approval Rec'd : \$0 Posted to Finished Goods

Department Code:
 Burden Flags : NNNNNNN
 WO Status : Open
 Invoice State : Not Invoiced
 Invoice Date :
 Invoice Number :
 Invoice Amount : 0.00

Order Entry No :
 OE Value : 0.00

Est Margin : 0.000%
 Actual Margin : 0.000%

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Testing Hours	0.00	0.00	0.00		
Testing Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
SubContract Hours	0.00	0.00	0.00		
SubContract	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	0.00	0.00	0.00		
<hr/>					
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	0.00	0.00
Profits/(Loss)	0.00	0.00